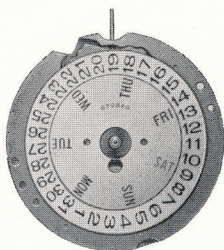


Calibre No.	8346A	Jewels	27j	Style Name
⇒ Basic Calibre 830 30J Catalog No. 83-01-1				



Cal. 8346A

Characteristics

- Casing diameter: 28.60 ϕ mm
- Maximum height: 4.80 mm
- Vibrations per hour: 18,000
- Automatic and auxiliary hand winding with sweep second
- Calendar (day & date)
- "Diashock" Shock Resistant Device
- "Diafix" Oil Lubrication Device

 112845	 171831	 224841	 225841	 241840	 245841	 345610	 261720	 271841								
 282849	 283849	 284849	 383848	 385849	 387841	 ☆ 388840	 397849	 481849	 491400							
 354849	 500843	 511848	 802840	 803840	 808841	 ☆ 801841	 ☆ 801843	 809840	 810720	 811720	 812840	 814840	 817720	 868840	 ☆ 870840	 873840
 875400	 ☆ 884840	 ☆ 884841	 433744													

								$\frac{3}{1}$
022254	022776	022754	022755	022679	022666	022758		

☆⇒Please see remarks on the next page.

As for all other parts not shown here, please refer to the basic calibre

(Cal. No. 830 30J Catalog No. 83-01-1 Green page).

Calibre No. 8346A		Jewels 27j	Style Name	
⇒ Basic Calibre 830 30J Catalog No. 83-01-1				
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
112845	Barrel & train wheel bridge	☆ 801841 }	Date dial	
122830	Center wheel bridge	☆ 801843 }		
161830	Pallet cock	802840	Date driving wheel	
171831	Balance cock	803840	Setting wheel lever complete	
198830	Locking wheel bridge	808841	Date dial guard	
205830	Complete barrel with arbor	809840	Date jumper guard	
213830	Barrel arbor	810720	Date jumper	
224841	Center wheel & pinion with cannon pinion	811720	Date jumper spring	
		812840	Setting wheel lever spring	
225841	Cannon pinion	814840	Setting wheel lever plate	
231830	Third wheel & pinion	817720	Intermediate date wheel	
241840	Fourth wheel & pinion	868840	Day finger	
245841	Sweep second pinion	☆ 870840 }		
251830	Escape wheel & pinion	☆ 870842 }	Day star with dial disk	
261720	Minute wheel	☆ 870843 }	(English letters)	
271841	Hour wheel	873840	Day jumper	
282849	Clutch wheel	875400	Day jumper spring	
283849	Winding pinion	☆ 884840 }		
284849	Crown wheel	☆ 884841 }	Holding ring for dial	
285830	Ratchet wheel	022150	Stud screw	
301830	Jewelled pallet fork & staff	022251	Click screw	
310830	Balance complete with stud	022252	Bridge screw, short	
315830	Balance staff	022252	Setting wheel lever plate screw	
331830	Roller with jewel	022254	Center wheel bridge screw	
341830	Regulator	022254	Pallet cock screw	
345610	Stud holder	022266	Setting lever axle spring screw	
354849	Winding stem	022268	Bridge screw, long	
381830	Click	022268	Locking wheel bridge screw	
383848	Setting lever with axle	022460	Casing clamp screw	
384830	Yoke (Clutch lever)	022464	Screw for oscillating weight fork	
385849	Yoke spring (Clutch lever spring)	022661	Friction spring screw for sweep second pinion	
387841	Minute wheel bridge			
☆ 388840	Setting lever spring	022662	Setting lever spring screw	
389830	Setting lever axle spring	022666	Day jumper screw	
396830	Friction spring for sweep second pinion	022679	Day & date driving wheel screw	
397849	Lever for unlocking stem	022754	Minute wheel bridge screw	
399830	Casing clamp	022755	Date dial guard screw	
401830	Mainspring with slipping attachment	022755	Date jumper guard screw	
433744	Upper hole jewel with frame for 4 th wheel	022758	Dial screw	
		022776	Crown wheel ring screw	
433744	Lower hole jewel with frame for 4 th wheel	011104	Upper hole jewel for barrel	
		011105	Lower hole jewel for barrel	
481849	Crown wheel ring	011104	Upper hole jewel for center wheel	
491400	Dial washer	011104	Lower hole jewel for center wheel	
014233	Diashock upper frame	011405	Upper hole jewel for 3rd wheel	
014234	Diashock lower frame	011405	Lower hole jewel for 3rd wheel	
014225	Diashock hole jewel with frame	011405	Upper hole jewel for 4th wheel	
011210	Diashock cap jewel	011405	Lower hole jewel for 4th wheel	
014217	Diashock spring	011503	Upper hole jewel for pallet	
015411	Diafix upper hole jewel with frame for escape wheel	011503	Lower hole jewel for pallet	
015411	Diafix lower hole jewel with frame for escape wheel	011307	Upper hole jewel for 1st reduction wheel	
011206	Diafix cap jewel	011133	Lower hole jewel for 1st reduction wheel	
015113	Diafix spring	011112	Upper hole jewel for 2nd reduction wheel	
500843	Oscillating weight with ball-bearing	011112	Lower hole jewel for 2nd reduction wheel	
511848	First reduction wheel	011307	Upper hole jewel for roller locking wheel	
514830	Second reduction wheel	011306	Lower hole jewel for roller locking wheel	
841830	Roller locking wheel	023156	Tube for bridge screw, short	
848830	First reverser idler	023157	Tube for setting wheel lever plate screw	
851830	Second reverser idler			
854830	Snap for reverser idler			

☆ ⇒ Please see remarks on the next page.

Items in light letters are not shown photos; those parts are interchangeable with the basic calibre

(Cal. No. **830** 30J Catalog No. 83-01-1 Green page).

Calibre No.

8346A

Jewels

27j

Style Name

⇒ Basic Calibre 830 30J Catalog No. 83-01-1

Remarks :

Setting lever spring (☆ 388840)..... 388831 setting lever spring also acceptable

Date dial

☆ 801841 Used when shaped like fig. (A)

☆ 801843 Used when shaped like fig. (B)

If the date dial of this calibre is required in any other type, specify the dial No.

fig. (A)

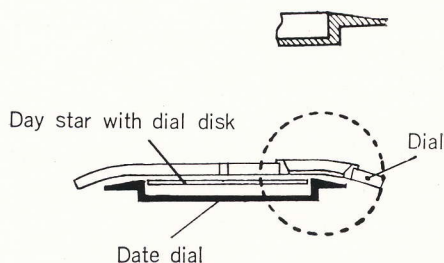
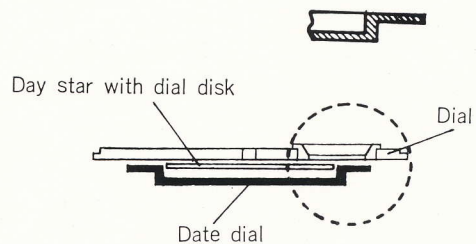


fig. (B)



Day star with dial disk (English letters)

☆ 870840 Used when the day frame is located at **3** o'clock

☆ 870842 Used when the day frame is located at **9** o'clock

☆ 870843 Used when the day frame is located at **6** o'clock

If the day star with dial disk of this calibre is required in any other type, specify the number printed on the disk.

Holding ring for dial

☆ 884840 Using the date dial of part No. 801841 (→ See remarks 801841)

☆ 884841 Using the date dial of part No. 801843 (→ See remarks 801843)

If the holding ring for dial is required in any other type, specify the dial No.